

The El Trébol Landfill Landfill Gas Pre-Feasibility Study: Pump Test Construction, Monitoring and Data Collection

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Presentation Topics



- **Project overview**
- **Objectives of pump test program**
- **Pump test elements and equipment**
- **Pump test construction**
- **Pump test monitoring activities**
- **Summary of data collected**
- **Interpretation of pump test results**



Project Overview



- **Objectives of Landfill Gas Feasibility Study and Pump Test:**

- Assess the technical and economic feasibility of the development of an LFG control and utilization project at the El Trébol Landfill.
- Quantify the potential greenhouse gas (GHG) emissions reduction from implementing a project.
- Provide a tool to assist potential project developers in making informed decisions regarding additional investigations or moving forward with a project at the landfill.



Objectives of the Pump Test Program



- To measure vacuum (pressure) and flow relationships while actively extracting LFG from the landfill.
- To measure sustainable methane levels of the extracted LFG during the pump test.
- To measure vacuum (pressure) in probes to estimate the lateral vacuum influence of the active pump test.
- To measure oxygen levels of the extracted biogas during the pump test to check for air infiltration through the landfill cover soil during pump test.
- Utilize the results of the pump test to refine the projections of landfill gas recovery.



Pump Test Elements and Equipment



- **3 extraction wells installed in triangle pattern ~150-200 ft apart:**
 - Well 1 – 75 ft (23 m) deep
 - Well 2 – 100 ft (30 m) deep
 - Well 3 – 100 ft (30 m) deep
- **9 shallow (2 m) monitoring probes – 3 around each well**
 - Probes A, B, and C at 5m, 15m, and 25m distance from each well



Pump Test Elements and Equipment (cont.)



- **An electrically-powered mechanical blower to exert a vacuum on the extraction wells and withdrawal LFG from the wells.**
 - The blower was powered on-site by a portable diesel powered electrical generator.



Pump Test Elements and Equipment (cont.)



- **Interconnection of the three extraction wells and the blower with solid piping.**
 - Flow control valves were installed at each extraction well and the blower inlet to allow adjustment of vacuum and flow both system-wide and at individual wells.



Pump Test Elements and Equipment (cont.)



- **Gas testing, and flow and pressure monitoring equipment.**
 - Gas quality (methane, oxygen) and static pressure measurements were taken using a Landtec GEM 500 Infrared Gas Analyzer (GEM 500).
 - Gas flow measurements were taken using an Accu-Flow meter and the GEM 500.





Pump Test Construction



- **Landfill overview**





Pump Test Construction (cont.)



- **Disposal operations**





Pump Test Construction



- **Extraction well construction**





Pump Test Construction (cont.)



- Problems with liquids in extraction wells





Pump Test Construction (cont.)



- **Piping and blower**





Pump Test Monitoring Activities



- Measured methane %, oxygen %, CO₂%, balance gas %, vacuum, and LFG flow at wells
- Measured methane %, oxygen %, CO₂%, balance gas %, and vacuum in monitoring probes
- Measured static conditions on July 26
- Measured active conditions July 29 – August 9 (2 – 4 times per day)



Pump Test Monitoring Activities (cont.)



- **Passive conditions**

- Measurements before blower turned on and vacuum applied for baseline conditions
- Extraction well data:
 - ◆ Good gas quality - high methane (>50%) and low oxygen in Wells 1 and 3;
 - ◆ Low gas quality in Well 2
- Monitoring probe data: methane >37% in 8 of 9 probes shows presence of landfill gas near landfill surface



Pump Test Monitoring Activities (cont.)



- **Active conditions – blower turned on & vacuum applied**
 - Extraction well data
 - ◆ Well 1: Good gas quality (average 50% methane), vacuum, and flow rates
 - ◆ Well 2: Fairly poor gas quality (average 28% methane) and no flow
 - ◆ Well 3: High gas quality (average 58% methane), but little or no flow
 - Monitoring probe data: No vacuum observed in any of the 9 probes – no well influence?



Summary of Data Collected



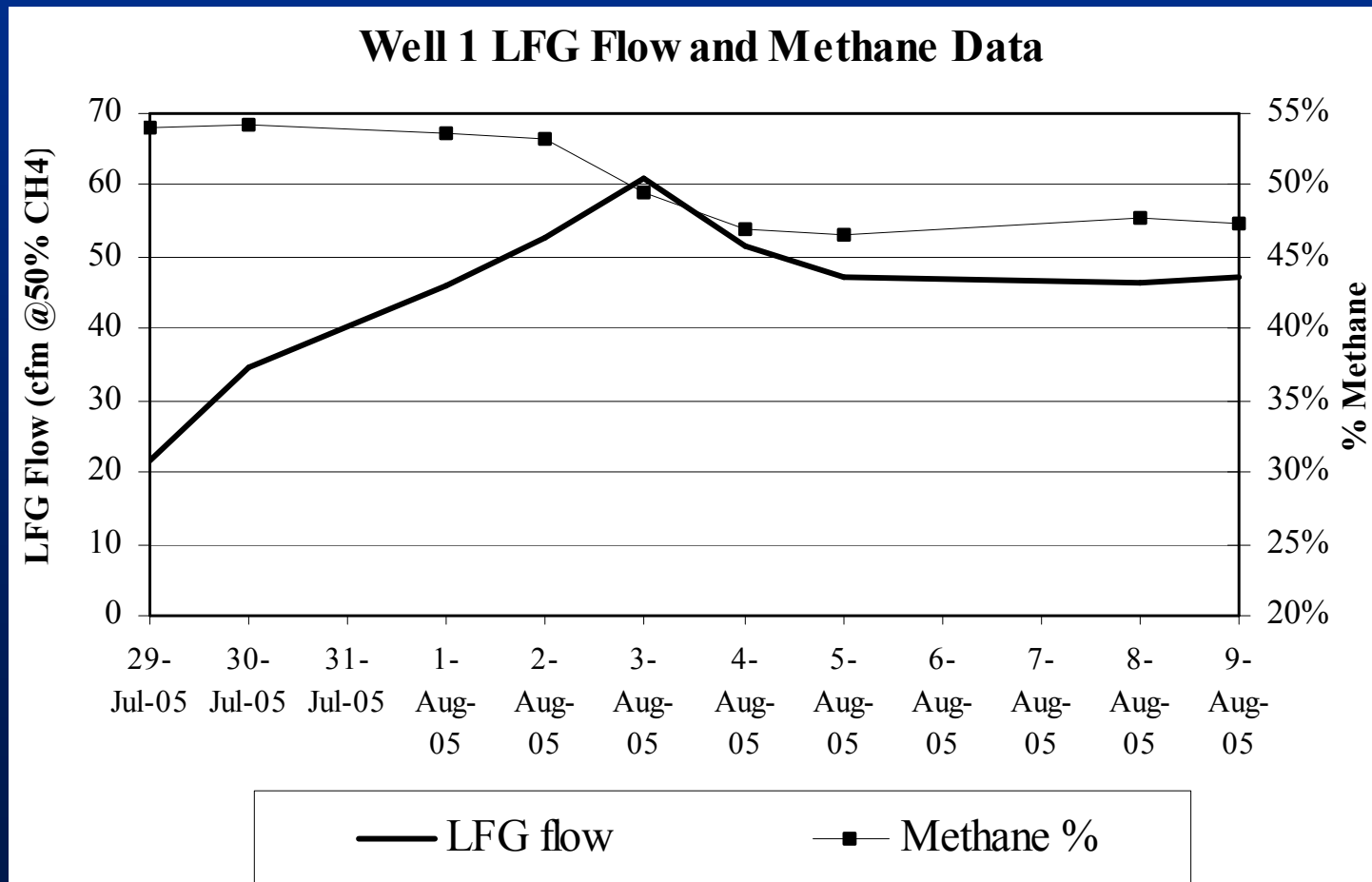
- **Extraction well data – only Well 1 provided good, useable results**
 - Initial high methane levels (54%) declined and stabilized at 47% during second half of test
 - LFG flows increased to a peak of 61 ft³/minute on Aug. 3, then declined and stabilized at about 48 ft³/minute during second half of test
 - Stabilization of methane % and flow rates indicates steady-state conditions, where gas extraction rates are ~ equal to generation rates



Summary of Data Collected (cont.)



- Chart of Well 1 data





Summary of Data Collected (cont.)



- **Monitoring probe data**

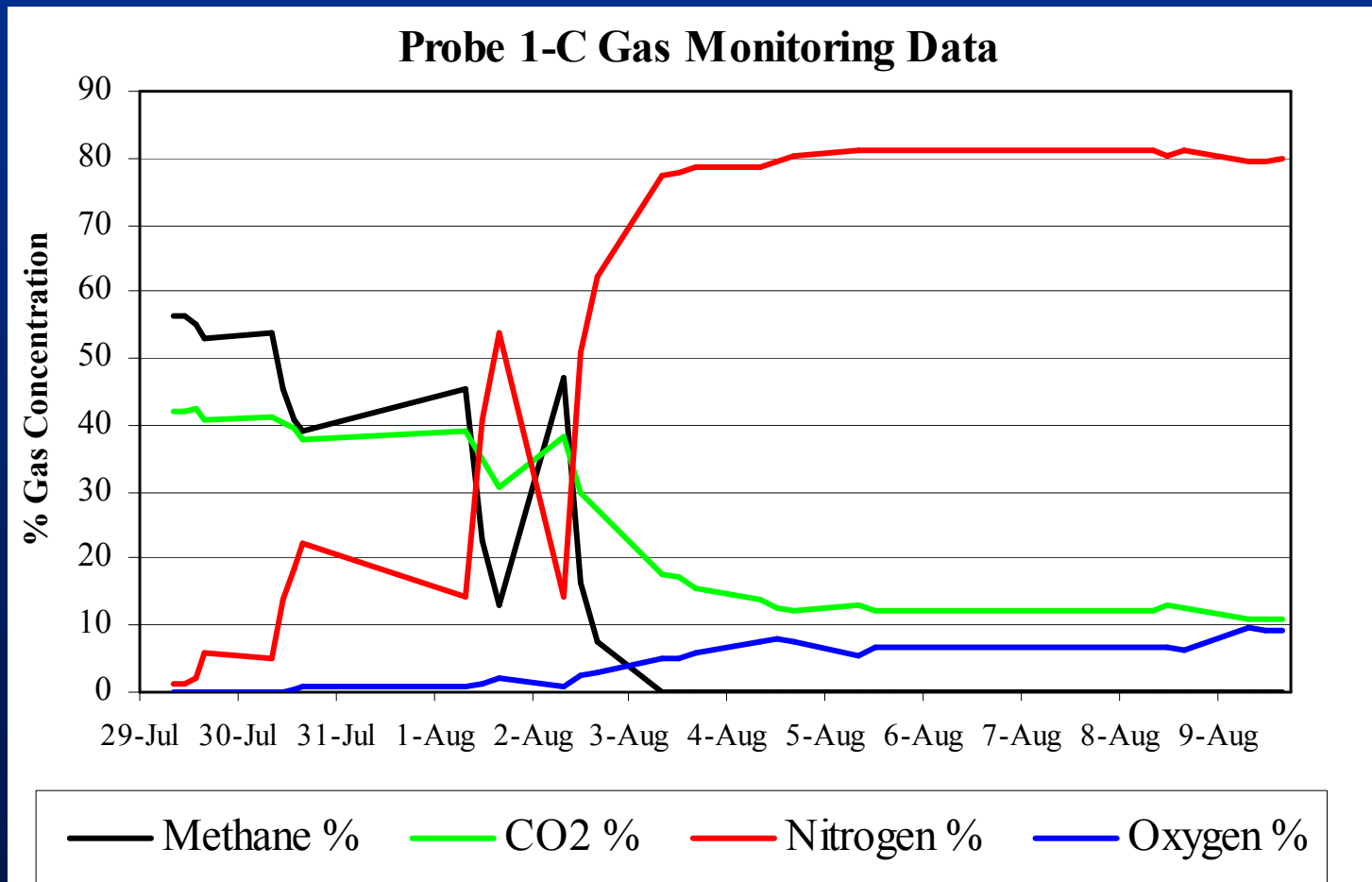
- No vacuum observed in probes near Wells 2 and 3 since no gas flow established in these wells
- No vacuum in probes near Well 1, but trends in methane and other gases in outermost probe (at 25m distance) indicate influence
 - ◆ Methane declined to 0% by August 3
 - ◆ Steady decreases in CO₂ and increases in oxygen and balance gas (nitrogen)
 - ◆ Results indicate onset of air intrusion – probe is within the "radius of influence" of Well 1



Summary of Data Collected (cont.)



● Chart of Probe 1-C data





Interpretation of Pump Test Results



- **Step 1: Estimate the maximum steady-state LFG flow achieved in the pump test**
 - Equal to the maximum sustained flow at Well 1 without air intrusion.
 - This was estimated to be the average for the August 4-9 period = 48.1 ft³/minute (81.7 m³/hr) at 47.1% methane = 45.3 ft³/minute (77 m³/hr) at 50% methane



Interpretation of Pump Test Results (cont.)



- **Step 2: Estimate the radius of influence (ROI) of extraction Well 1**

- ROI > 25 m since Probe 1-C showed evidence of being within influence of Well 1
- ROI of extraction well in full-scale system is typically 1.25-2.5 well depth
 - ◆ Based on high moisture content of waste and presence of liquids, ROI expected to be low end of range = $\sim 1.5 \times$ well depth
- ROI estimate = $1.5 \times 23 \text{ m depth} = 35 \text{ m}$



Interpretation of Pump Test Results (cont.)



- **Step 3: Estimate the Well 1 unit recovery rate (in ft³ of LFG per pound of waste)**
 - Step 3a: Calculate volume of waste within influence of Well 1 = 178,312 m³
 - Step 3b: Estimate refuse density = 1,230 lbs/yd³
 - Step 3c: Estimate tons of waste within influence = 143,403 tons
 - Step 3d: Calculate annual LFG flow from Well 1 = 23.8 million ft³/yr
 - Step 3e: Calculate unit recovery rate = 0.083 ft³/lb-yr



Interpretation of Pump Test Results (cont.)



- **Step 4: Extrapolate Well 1 unit recovery rate to total waste in landfill**
 - Well 1 unit recovery rate ($0.083 \text{ ft}^3/\text{lb-yr}$) x estimated amount of waste in place and available for LFG recovery (3,756,504 tons) = **1,130 $\text{ft}^3/\text{minute}$**
 - This is the estimate to be used for adjusting the LFG model.



Summary and Conclusions



- **Pump test successfully demonstrated LFG extraction at one of three wells**
- **Demonstrated steady-state Well 1 LFG extraction rate of 48.1 ft³/minute (81.7 m³/hr) at 47.1% methane**
- **Results imply potential LFG recovery from the landfill of 1,130 ft³/minute**



Questions?



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